



COURSE DESCRIPTION CARD - SYLLABUS

Course name

The processes and productive techniques: The heat treatment and welding technology

Course

| | |
|--|---------------------|
| Field of study | Year/Semester |
| Management and the engineering of production | 2 /3 |
| Area of study (specialization) | Profile of study |
| ----- | general academic |
| Level of study | Course offered in |
| First-cycle studies | The polish language |
| Form of study | Requirements |
| part-time | compulsory |

Number of hours

| | | |
|-----------|--------------------|---------------------|
| Lecture | Laboratory classes | Other (e.g. online) |
| 10 | 10 | |
| Tutorials | Projects/seminars | |

Number of credit points

Lecturers

Responsible for the course/lecturer:

Dr eng. Wojciech Gęstwa

Responsible for the course/lecturer:

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Faculty of Materials Engineering and Technical
Physics

Piotrowo St 3, 60-965 Poznań

Prerequisites

The basic from chemistry, physics and science about materials. The logical thinking, use of the information obtained from the library and the Internet. The understanding need for learning and acquiring new knowledge.

Course objective

The gets to know of the basic methods of the heat treatment and welding as well as the technology of the heat treatment and welding of the different materials.

Course-related learning outcomes

Knowledge



1. The student should self-characterize the basic processes of heat treatment as well as their range of adaptation for individual materials in the aim of obtainment of their definite structure and property. [K_W08; K_W09]

Skills

1. The student is able to choose the process of the heat treatment processing to the material in the aim of the obtainment of the suitable his mechanical proprieties. [K_U10; K_U14, K_U24]
2. The student is able to choose the welding process for obtainment of the joint of elements about suitable endurance. [K_U10; K_U14, K_U24]
3. The student is able to choose the welding process for formation of the structure and the property of the surface layer of materials. [K_U10; K_U14, K_U24]
4. The student has the indispensable preparation to the work in the industrial environment, particularly in the range of heat treatment and welding technology. [K_U10; K_U14, K_U24]

Social competences

1. The student is able to work in a group. [K_K03]
2. The student is aware of the role of the heat treatment and the welding processes in the modern economy and for the society. [K_K01, K_K02, K_K05]

Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

The lecture

The credit of lecture on basis of exam consists of 4 ÷ 6 questions which enclose the subject matter of heat treatment and welding technology or the test on the Moodle PP platform.

Evaluation criteria: dst = 50.1 ÷ 60%; dst plus = 60.1 ÷ 70%; db = 70.1 ÷ 80%; db plus = 80.1 ÷ 90%; bdb = 90.1 ÷ 100%

The laboratory

The credit of laboratory on the basis of the answer written from the scope of the content of each performed laboratory exercises (from 3 to 5 questions) or the test on the Moodle PP platform..

Evaluation criteria: dst ÷ dst+ = from 50.1 to 70%; db ÷ db+ = from 70.1 to 90%; bdb = from 90.1 to 100%

It gets the credit of laboratories all exercises have to be included (positive opinion from the answer and included reports).

Programme content

The lecture



The heat treatment processes: basic notions and definitions. The producibility of the machines part and tools from the viewpoint of the heat treatment and surface treatment. The device to the heat and surface treatment - protective atmospheres, the heating centres and quenching mediums. The quality control in the heat and surface treatment. Examples of the technological processes of the heat and surface treatment of the machines part and tools.

The welding technology - basic notions, indexing method. The weldability. The gas welding. The electric-arc welding - methods of MMA and SAW and automatic of sub-arc welding. The inert-gas arc welding - hand (GTA) and semi-automatic (GMA). The electric resistance welding. The thermal cutting.

The laboratories

The usual heat treatment of the iron alloys and the hardenability of steel; The heat treatment of non-ferrous alloys; The thermochemical treatment of the iron alloys;

The oxy-acetylene welding and the thermal cutting; The electric welding with used the covered electrode; The electric welding in gas shielding – method of MIG/MAG.

Teaching methods

The lecture: the lecture illustrated the multimedia introduction including under discussion of program contents. The laboratory: practical practices.

Bibliography

Basic

1. Totten G.E., Howes M. A. H.: Steel Heat Treatment Handbook; Marcel Dekker, Inc. 1997
2. Praca zbiorowa pod. red. Burakowskiego T.: Obróbka cieplna metali.,SIMP-IMP,Warszawa 1987, tom 1÷7
- 3.Burakowski T., Wierzchoń T., Inżynieria powierzchni metali, WNT, Warszawa 1995.
4. Mizerski J.: Spawanie. Wiadomości podstawowe. Wydawnictwo REA, Warszawa 2005
5. Adamiec P. i inni: Poradnik inżyniera. Spawalnictwo. Tom 1, Pod redakcją Jana Pilarczyka, Wyd. Naukowo-Techniczne, Warszawa, 2003
6. Adamiec P. i inni: Poradnik inżyniera. Spawalnictwo. Tom 2, Pod redakcją Jana Pilarczyka, Wyd. Naukowo-Techniczne, Warszawa, 2005

Additional

1. Moszczyński A.: Nawęglanie gazowe stali, WNT, Warszawa 1983
2. Tokarski M.: "Metaloznawstwo metali i stopów nieżelaznych w zarysie" Wyd. "Śląsk" , 1986
3. Liąčić B., Tensi H.M., Luty W.: Theory and Technology of Quenching; Springer-Verlag Berlin Heideberg New York; 1992



4. Kula P., Inżynieria warstwy wierzchniej, Wyd. Politechniki Łódzkiej, 2000
5. Klimpel A., Mazur M.: Podręcznik spawalnictwa. Wydawnictwo Politechniki Śląskiej, Gliwice 2004
6. Nowacki J., Chudziński M., Zmitrowicz P.: Lutowanie w budowie maszyn, Wyd. Naukowo-Techniczne, Warszawa, 2007
7. Ferenc K.: Spawalnictwo, Wyd. Naukowo-Techniczne, Warszawa, 2007

Breakdown of average student's workload

| | Hours | ECTS |
|---|-------|------|
| Total workload | 75 | 3,0 |
| Classes requiring direct contact with the teacher | 30 | 1,5 |
| Student's own work (literature studies, preparation for laboratory classes/tutorials, preparation for tests/exam, project preparation) ¹ | 45 | 1,5 |

¹ delete or add other activities as appropriate